

Certificate

Certified Passive House Component

For cool, temperate climates, valid until 31 December 2013

Passive House Institute
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Category: **Heat recovery unit**
Manufacturer: **P. Lemmens Company S.A.**
B 5030 Gembloux, BELGIUM
Product name: **HRflat 600 / KWin**

This certificate was awarded based on the following criteria:

Thermal comfort	$\theta_{\text{supply air}} \geq 16.5 \text{ °C}$ at $\theta_{\text{outdoor air}} = -10 \text{ °C}$
Effective heat recovery rate	$\eta_{\text{HR,eff}} \geq 75 \%$
Electric power consumption	$P_{\text{el}} \leq 0.45 \text{ Wh/m}^3$
Airtightness	Interior and exterior air leakage rates less than 3 % of nominal air flow rate
Balancing and adjustability	Air flow balancing possible: yes Automated air flow balancing: yes
Sound insulation	Sound pressure level $L_p \leq 35 \text{ dB(A)}$ based on a 4 m ² equivalent absorption area not met Here $L_p = 56.5 \text{ dB(A)}$ Unit should be installed so that it is acoustically separated from living areas.
Indoor air quality	Outdoor air filter at least F7 Extract air filter at least G4
Frost protection	Frost protection for the heat exchanger with continuous fresh air supply down to $\theta_{\text{outdoor air}} = -15 \text{ °C}$

Certified for air flow rates of

118 – 453 m³/h

$\eta_{\text{HR,eff}}$

78 %

Electric power consumption

0.37 Wh/m³

Further information can be found in the appendix of this certificate.



CERTIFIED COMPONENT

Passive House Institute

Appendix to the certificate P. Lemmens Company S.A., HRflat 600 / KWin

Manufacturer: P. Lemmens Company S.A.
102, Chaussée de Tirlemont, B 5030 Gembloux, BELGIUM
Tel: 0032 (0) 81 62 52 52
Internet: www.lemmens.com

Passive House comfort criterion

A minimum supply air temperature of 16.5 °C is maintained at an outdoor air temperature of -10 °C.

Efficiency criterion (heat recovery rate)

The effective dry heat recovery rate is measured at the test facility using balanced mass flows on the outdoor air/extract air side. The boundary conditions for the measurement should be taken from the documents relating to the testing procedure.

$$\eta_{HR,eff} = \frac{(\vartheta_{ETA} - \vartheta_{EHA}) + \frac{P_{el}}{\dot{m} \cdot c_p}}{(\vartheta_{ETA} - \vartheta_{ODA})}$$

The (dry) ventilation heating load (the house is the system boundary) can be calculated using $\eta_{HR,eff}$ based on the formula $\dot{V}_{supply_air} * (1 - \eta_{HR,eff}) * 0.34 * \Delta\vartheta$ (multiplied by the infiltration rate). The rates of heat recovery are usually greater if condensation occurs in the heat exchanger. Initially, this will not be taken into account on purpose.

For this device:

$$\eta_{HR,eff} = 78 \%$$

Efficiency criterion (power consumption)

The overall electrical power consumption of the device including that for regulation, but without that for the frost protection heating, is tested at the test facility at an external pressure of 100Pa (50Pa for each of the pressure/intake sides).

For this device:

$$0.37 \text{ Wh/m}^3$$

Air tightness and insulation

Before starting the thermodynamic test, the air tightness test should be carried out in accordance with the DIBt guidelines for under pressure as well as for over pressure. The leakage air flows must not be greater than 3 % of the average air flow volume of the operating range of the ventilation device.

The following result was obtained for the device being tested according to DIBt guidelines:

Internal leakage: 2.07 %

External leakage: 1.63 %

This ventilation unit meets the airtightness requirements.

Appendix to the certificate P. Lemmens Company S.A., HRflat 600 / KWin

Adjustability

It must be possible to adjust the balance between the exhaust air flow rate and the outdoor air flow rate for all units.

- This unit is certified for air flow rates of **118 – 453 m³/h**
- Balancing the air flow rates of the unit is possible
 - ✓ The air flow rates are hold steady automatically (by constant flow fans)
- The users should have at least have following possibilities for adjustment:
 - ✓ Switching the system on and off
 - ✓ Synchronized adjustment of the supply air and extract air flow to basic ventilation (= 70-80 %), standard ventilation (= 100 %) and increased ventilation (= 130 %) with clear readability of the set status.
 - ✓ Depending on the demand, the user can choose between several operating levels that can be set manually at the control unit of the operating element.
- The device being tested here has a standby power consumption of **8.0 W** and therefore does not comply with the target value of 1 W. The device has a main switch mounted on its frame. If the device is not installed accessible it must be equipped with an additional external switch to separate the device from the electric circuit if required.
- After a power failure the device automatically continues to operate in the mode that was set before the power failure.

Acoustical testing

The sound pressure level in the installation room should be restricted to 35 dB(A) (with an equivalent room absorption area of 4 m²). Installation instructions must be provided which describe how the sound level can be kept below 25 dB(A) in living areas and below 30 dB(A) in functional areas. The following sound levels have been determined at an air flow rate of **430 m³/h**:

Sound level unit [dB(A)]	Sound level ODA [dB(A)]	Sound level SUP [dB(A)]	Sound level ETA [dB(A)]	Sound level EHA [dB(A)]
56.5	60.8	59.0	72.2	74.8

- The sound level of the device in an installation room with an equivalent room absorption area of 4m² exceeds the limit value of 35 dB(A). Therefore the unit should be installed so that it is acoustically separated from living areas.
- Silencers are recommended by the manufacturer for complying with the required sound level in the supply air and extract air rooms. Detailed information about these can be found in the full report. Dimensioning of a suitable silencer is required for the specific project on the basis of the measured sound intensity level.

Appendix to the certificate P. Lemmens Company S.A., HRflat 600 / KWin

Indoor air hygiene

Inspection and cleaning of the central device including the heat exchanger is simple. The filter can be replaced by the user himself/herself (no specialist required). The unit is equipped with following filter qualities:

- ✓ Outdoor Air filter F7
- ✓ Extract Air filter G4

If the device is not operated during the summer, the filter should be replaced before the next operation.

Filter replacement is recommended after an interval of 6 months.

Frost protection

Appropriate measures should be taken to ensure prevention of icing over of the heat exchanger and freezing up of hydraulic post-heater coils during extreme winter temperatures (-15°C). The regular functioning of the device should be permanently ensured during uninterrupted operation of the frost protection circuit (there is no interrupt circuit for outdoor air in the Passive House, as the heating loads caused by the forced infiltration would become too high). If heater coils for hot water are used, a suitable frost protection circuit should ensure prevention of frost damage to these heater coils. In the process, the possibility of failure of the pre-heating coils and extract air fans must also be taken into consideration.

- Frost protection circuit for the heat exchanger:
 - ✓ The integrated antifreeze strategy is suitable for Passive Houses. The device is equipped with a preheating coil (option „/ KWin“) with max. 2000 W. It has been measured that the antifreeze strategy functions on the upper limit of the operational range up to a temperature of -15°C. The device is also available without electrical heating coil (option „/ KWin“). This type can be used if the frost protection is warranted by an external device (i.e. subsoil heat exchanger).
- Frost protection circuit for downstream hydraulic heater coils:
 - ✓ In order to protect a downstream hydraulic heater coil the device is switched off as soon as the supply air temperature falls below 6 °C. In this case the display shows an error message.

It should be noted that cold air can also lead to freezing up of stationary fans due to free circulation; this can only be ruled out if the air duct is closed (by means of a shut-off flap).

Abbreviations

- AU/ODA = Outdoor air
- FO/EHA = Exhaust air
- ZU/SUP = Supply air
- AB/ETA = Extract air